

Date: Saturday, 01/11/2008 11:33:24 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOOR WEDGE		
Job Number	: 43130					
Estimate Number	: 12111					
P.O. Number	:		Part Number	: D32003		
This Issue	: 01/11/2008	S.O. No. :	Drawing Number	: D3200 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: 01/11/2008	Type :	Drawing Revision	: A		
Previous Run	: 38526		Material	:		
Written By	: <i>JLM</i> 08-10-31		Due Date	: 08/11/2008 Qty: 20 Um: Each		
Checked & Approved By	:					
Comment	: Est Rev:A Removed from 9 Digit 06-01-25 JLM					

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :			
1.0	MUHMWB10	UHMW 1" Black			(24)
Comment: Qty.: 0.0158 sf(s)/Unit Total : 0.3150 sf(s) UHMW 1" Black Material: Black UHMW 0.95" or 1.00" thick Use bearpaw scrap material (MUHMWB10) Identify for D3200-1 Batch: <i>1108013</i> H.A 08/11/04					
2.0	BAND SAW	BAND SAW			(24)
Comment: BAND SAW Cut blank: 1.000 X 1.800" H.A 08/11/04					
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1			(24)
Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine D3200-3 as per Folio FA337 and Dwg D3200 H.A 08/11/04 2-Deburr <i>2q</i> 08/11/03					
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			(24)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE H.A 08/11/04					

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Part Number: D32003

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC8

SECOND CHECK



Comment: SECOND CHECK

mf 08/11/05

(24)

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 76

88 08/11/05

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/07 ff

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

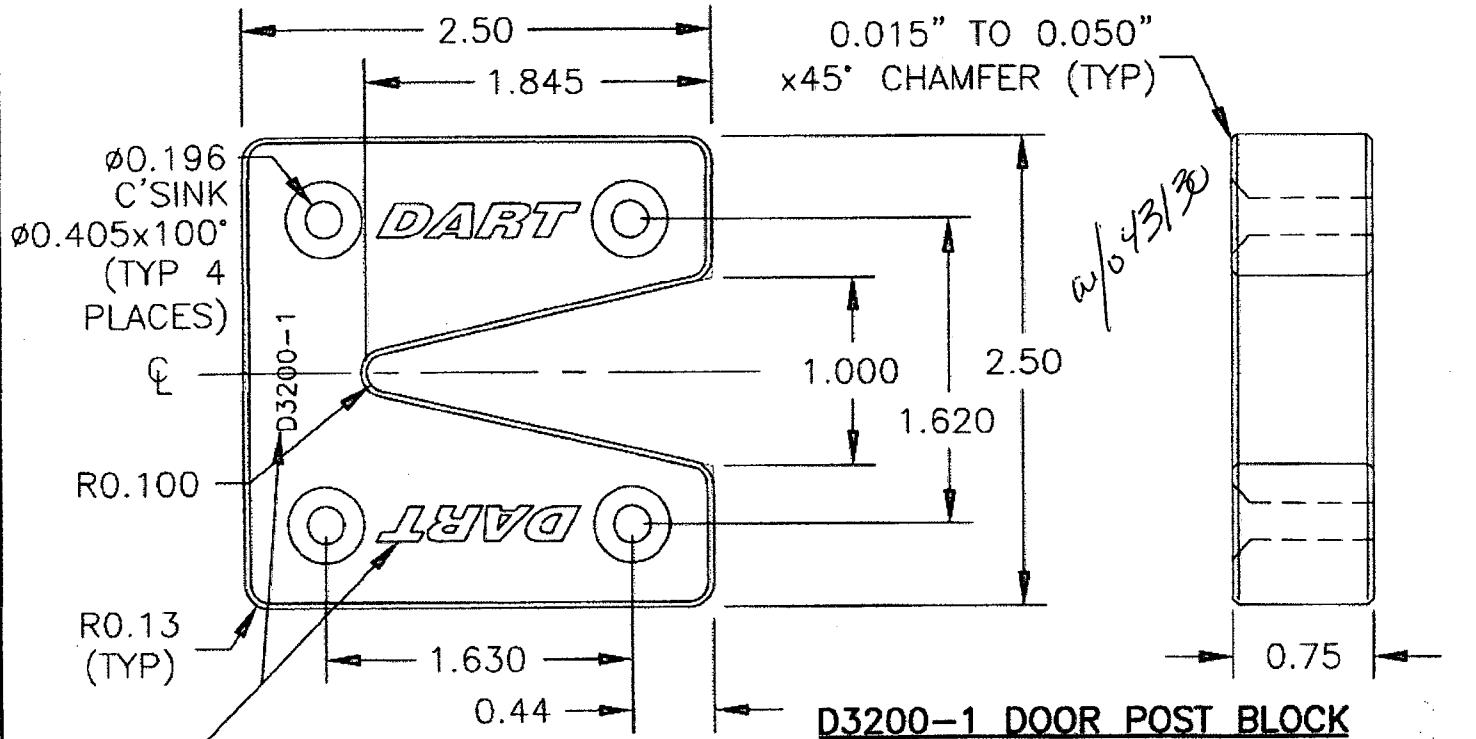


mf 08-11-05

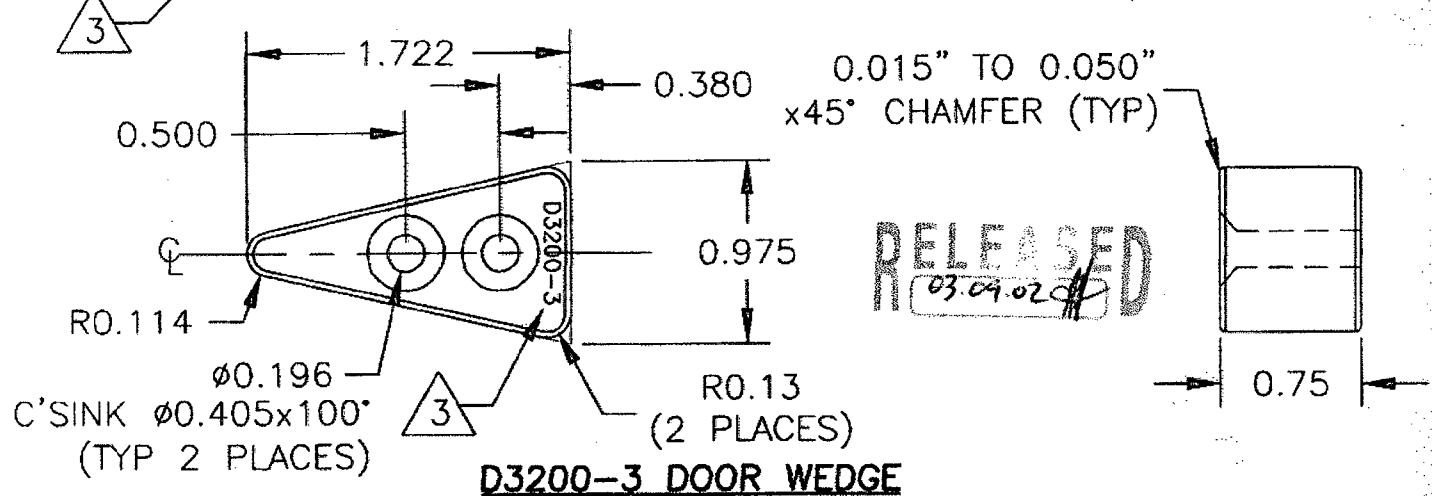


COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3200	SHEET 1 OF 1
DATE		TITLE	SCALE
03.08.06		DOOR WEDGE	1:1
A	03.08.06	NEW ISSUE	



D3200-1 DOOR POST BLOCK



D3200-3 DOOR WEDGE

D3200-1/-3

- 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689
- 2) PARTS ARE SYMMETRIC ABOUT CENTERLINE
- 3) ENGRAVE DART LOGO AND P/N IN AREAS SHOWN
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD	Work Order:	43130
Description: Door Wedge	Part Number:	D3200-3
Inspection Dwg: D3200 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article

Measured by:	J.A
Date:	08/11/04

Audited by:	<i>[Signature]</i>
Date:	08/11/05

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change		Revised by	Approved
A	03.11.12	New Issue	P/O D412-698-015	KJ/RF <i>✓</i>	<i>✓</i>